## Thermo-FILM ${ }^{\circledR}$ Heat Transfer Material

## Application Instructions

1 1-Color Application Instructions

| Time: | $6-8$ seconds |
| :--- | :--- |
| Temperature: | $330^{\circ} \mathrm{F} / 165^{\circ} \mathrm{C}$ |
| Pressure: | Medium |

Storage
Store in a cool and dry area around 65 to 70 degrees Fahrenheit with $50 \%$ relative humidity. Keep away from direct heat, sunlight and humidity. Recommended shelf life is one year.

2 2-Color Application Instructions
Time: $\quad$ Tack background 2 seconds, peel hot, place foreground on top, 10 seconds

Temp: $\quad 330^{\circ} \mathrm{F} / 165^{\circ} \mathrm{C}$
Pressure: Medium

Material/Fabric Compatibility
100\% Cotton
100\% Polyester
100\% Preshrunk Cotton
Cotton/Poly Blends

0 Care Instructions
Machine wash inside-out using mild detergent.
Do not use bleach. Dry at a normal dryer setting on household machines. Do not dry clean

