

CAD-CUT® Hi-Vis Color Reflect Heat Transfer Vinyl

Application Instructions

1 Application Instructions

Time:	20 seconds
Temperature:	325-350°F / 163-177°C
Pressure:	Medium (30-40 psi)
Peel:	Cold

2 Heated Lower Platen Application to 100% Polyester

Lower Platen:	320°
Upper Platen:	270°
Time:	10 seconds
Pressure:	60 psi (#6/Medium on Hotronix® machines)
Peel:	Cold

Note: Power Platen not recommended for use with 100% cotton fabrics. For blends with high cotton content proceed with caution. Test application using upper heat only, if it scorches test using lower heat. Decrease pressure for smaller Power Platen sizes.

3 Heated Lower Platen Application to 95% Polyester / 5% Spandex / Triblend

Lower Platen:	290°
Upper Platen:	270°
Time:	30 seconds
Pressure:	60 psi (#6/Medium on Hotronix® machines)
Peel:	Cold

Care Instructions

Machine wash inside-out using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not dry clean.

Storage

Store in a cool and dry area around 65 to 70 degrees Fahrenheit with 50% relative humidity. Keep away from direct heat, sunlight and humidity. Recommended shelf life is one year.

Material/Fabric Compatibility

100% Cotton
100% Polyester
Cotton/Poly Blends

Cutter Guidelines

Cutter	Blade	Force	Offset	Speed
Graphtec	45°	12-14	0	30cm/s
Roland GS-24	45°	130-150g	.25	30cm/s

Note: Always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/16" for lettering & logos.

 [View Craft Cutter Settings](#)