

# MAKE MORE

CUSTOMIZE MORE AND PROFIT MORE WITH A UV PRINTER THAT DOES IT ALL



Customize signs, merchandise, packaging, displays, and so many more applications with an easy-to-use, multi-functional UV flatbed printer that transforms your business output overnight with an almost unlimited range of custom graphics possibilities.



Produce promotional giveaways, giftware, and branded merchandise—add Gloss ink effects for high-end custom finishes.



Compatible with a world of flexible media, bring your unique packaging vision to life with realistic proofs and prototypes.



Customize panels, sheets, canvas, display boards and so much more with the ease, speed, and simplicity of direct-to-object printing.



## Choose an LEC2 S-Series Printer That Fits Your Business

The LEC2 S-Series offers machine options that reflect the products and media choices you want to print on. We provide two different bed sizes including the 640 S with a 67”(W) bed size that prints on full-boards and the 330 S with a 32”(W) x 82”(D) bed size. We also supply an optional belt-driven model that solves space issues and prints roll-to-roll as well as rigid.

### Highlights

- Extraordinary application versatility—print on items up-to 7.87 inches in height and up-to 2373 lbs. in weight.
- An intuitive distance print mode delivers brilliant print consistency on objects that are flat, irregular, or curved.
- Machine features include low-temperature adjustable UV lamps, advanced vacuum options, emergency stop controls, and a separate control tower with easy-operation touch panel controls.
- Get exceptional quality UV print results with cost-effective ECO-UV (EUUV5) ink in dual CMYK or CMYK with Orange, Red, White, Gloss and Primer configurations.
- True Rich Color mode combines with new Orange and Red ink options to broaden your color gamut and enable you to target specific brand colors.
- Includes VersaWorks 6 software—packed with advanced color options and output features, such as automatically generating White, Gloss and Primer layers directly in the RIP.

### Specifications

Model	LEC2-330S F200 Flatbed	LEC2-640S F200 Flatbed	LEC2-640S F300 Flatbed	LEC2-640S F400 Flatbed
<b>Printing method</b>	Piezo inkjet			
<b>Acceptable media</b>	Width	30 in. (762 mm)	64 in. (1625 mm)	64 in. (1625 mm)
	Thickness/height	7.87 in. (200 mm)		
	Weight capacity	220/lb.ft <sup>2</sup> (100 kg/m <sup>2</sup> )		
<b>Bed size</b>	32 (W) x 82 (D) in. [820 (W) x 2085 (D) mm]	67 (W) x 82 (D) in. [1696 (W) x 2090 (D) mm]	67 (W) x 122 (D) in. [1696 (W) x 3090 (D) mm]	67 (W) x 150 (D) in. [1696 (W) x 3818 (D) mm]
<b>Printing size*</b>	29 (W) x 59 (L) x 7.87 (H) in. [736 (W) x 1500 (L) x 200 (H) mm]	63.6 (W) x 59 (L) x 7.87 (H) in. [1615 (W) x 1500 (L) x 200 (H) mm]	63.6 (W) x 98 (L) x 7.87 (H) in. [1615 (W) x 2500 (L) x 200(H) mm]	63.6 (W) x 124 (L) x 7.87 (H) in. [1615 (W) x 3148 (L) x 200(H) mm]
<b>Ink cartridges</b>	Type	Roland DG ECO-UV EUV-5		
	Colors	Cyan, magenta, yellow, black, orange, red, white, gloss, primer		
<b>Ink configurations</b>	CMYKCMYK, CMYkWhWhGIGI, CMYkWhWhGIPr, CMYKOrReWhWh, CMYKOrReWhPr, CMYKOrReWhGI			
<b>Vacuum system/vacuum zones</b>	1 pump	1 pump	2 pump	3 pump
<b>Printing resolution</b>	Maximum 1440 dpi			
<b>Movement method</b>	High resolution stepping motor			
<b>Dimensions</b>	Printer unit	77 (W) x 85 (D) x 70 (H) in. [1945 (W) x 2152 (D) x 1780 (H) mm]	111 (W) x 85 (D) x 70 (H) in. [2819 (W) x 2152 (D) x 1780 (H) mm]	111 (W) x 124 (D) x 70 (H) in. [2819 (W) x 3152 (D) x 1780 (H) mm]
	Control tower	530 (W) x 530 (D) x 1080 (H) mm		
<b>Included items</b>	RIP Software, User manual, Power cable, Cleaning kit, Installation toolbox			

\*Maximum printable width with margins set to minimum. Some media/objects may be less. Please check prior to printing. Specifications, designs and dimensions listed may be subject to change without notice. For detailed features visit [www.rolanddga.com/LEC2S](http://www.rolanddga.com/LEC2S)



#### Built to Build Your Business with Industry Best Warranty, Service and Support

Engineered to a higher standard, Roland DGA provides the most dependable technology combined with superior support. Your VersaUV LEC2 S-Series printer is also supplied with a Two-Year Trouble-Free Warranty\*\* for added peace-of-mind.

\*\* Registration within 60 days of purchase and continuous exclusive use of Roland DG inks during the first two years of ownership are required to qualify for the free second year of limited warranty coverage.

**SCAN ME!**  
For detailed features and specifications



or visit [www.rolanddga.com/LEC2S](http://www.rolanddga.com/LEC2S)

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**Roland**<sup>®</sup> Built to build your business™

FOR MORE INFORMATION OR TO FIND A DEALER NEAR YOU, CALL 800-542-2307 OR VISIT [WWW.ROLANDDGA.COM/LEC2S](http://WWW.ROLANDDGA.COM/LEC2S)  
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