

FC8600 SERIES

BLADES

	CB09UB	Angle: 45° Diameter 0.9mm	Standard blade for vinyl cutting & self-adhesive marking film (PVC film) up to 0.25 mm thick. Maximum cutting distance is approx. 13,123 ft.
	CB09UB-K60	Angle: 30° Diameter 0.9mm	Supersteel Blade for cutting the window tint film or thin film, up to 0.25 mm thick.
	CB15U	Angle: 45° Diameter 1.5mm	Supersteel blade for cutting rigid or thicker media, 0.25 mm to 0.5 mm thick. (laminates, smart device, device screen protection media)
	CB15U-K30	Angle: 60° Diameter 1.5mm	Supersteel Blade for cutting rigid media, 0.25 mm to 0.5 mm thick. And also small detailed characters on marking film (up to 0.25mm). Recommended blade for sandblast rubber resist media cutting and Avery Series of Reflective sheeting.
	CB15UA	Angle: 45° Diameter 1.5mm	Supersteel Blade for cutting high-intensity reflective film or harder film.
	CB15UA-K30	Angle: 60° Diameter 1.5mm	Supersteel Blade for cutting rigid media, 0.25 mm to 0.5 mm thick. And also small detailed characters on marking film (up to 0.25mm). Recommended blade for sandblast rubber resist media cutting and Avery Series of Reflective sheeting.
	CT01H	Cross Cutter Blade	Standard Cross Cut Blade
	CT02U	Cross Cutter Blade	Supersteel Cross Cut Blade

NOTE: UA Blades are recommended for rigid medias due to their modified blade tip

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BLADE HOLDERS

	PHP31 FIBERSTEADTLER	FIBERSTEADTLER Lumocolor Fiber Tip Pen Holder.
	PHP33-CB09N-HS SPRING BUILT-IN TYPE	Compatible with Blades: CB09UA • CB09UA-K60 • CB09UB • CB09UB-K60 0.9mm, blue top, black ABS tip. Not recommended for CB09UA blades with springs.
	PHP33-CB15N-HS SPRING BUILT-IN TYPE	Compatible with Blades: CB15U • CB15U-K30* • CB15UA • CB15U-K20-2SP • CB15UA-K30 • CB15UB 1.5mm**, red top, black ABS tip.
	PHP34-BALL	Ballpoint pen holder for black, oil based pen (KB700-BK).
	PHP35-CB09-HS SPRING BUILT-IN TYPE	Compatible with Blades: CB09UA • CB09UA-K60 • CB09UB • CB09UB-K60 0.9mm**, red top, black brass tip. ATTENTION: If you are using CB09UA Blade (with spring); Insert only the CB09UA blade without the spring. This blade-holder, plunger design already includes an internal spring. These brass tip blade-holders, plungers are more rigid and lend to more accurate cutting.
	PHP35-CB15-HS SPRING BUILT-IN TYPE	Compatible with Blades: CB15U • CB15U-K30* • CB15UA • CB15U-K20-2SP • CB15UA-K30 • CB15UB 1.5mm**, red top, black brass tip. These brass tip blade-holders/plungers are more rigid & lend to more accurate cutting. NOTE: REMOVE CB15 SP Blade spring before installing into this Blade-holder. DO NOT install any blade spring to more accurate cuts.

Recommended Setting On Control Panel for Small Detailed Figure and Character Cutting:
CB15U-K30 Offset +2, Force 10-14, Speed 30 or less, Acceleration 4

* Suitable for a rigid media, 0.25 mm to 0.5 mm thick or cutting small detailed characters on marking film (up to 0.25mm).

** Require to remove spring.