

HEAT TRANSFER VINYL APPLICATION INSTRUCTIONS

LUMINA® SERIES	9404 MASK REQUIRED	PRINT/CUT, WEED	PREHEAT	TEMPERATURE	PRESSURE	TIME	PEEL
9000 Opaque	No	Reverse	5 seconds	302° F	Medium	10 seconds**	Hot
9001 Fluorescent	No	Reverse	5 seconds	302° F	Medium	10 seconds**	Hot
9002 Jersey Opaque	No	Reverse	5 seconds	305° F	Medium	15 seconds	Cold
9003 Premium Opaque	No	Reverse	5 seconds	320° F	Medium	10 seconds**	Hot
9004 Stretch Opaque	No	Reverse	5 seconds	305° F	Medium	15 seconds	Hot
9010 QuickPress	No	Reverse	5 seconds	260° F	Medium	5 seconds	Hot
9100 Reflective	No	Reverse	5 seconds	305° F	Medium	5 seconds, peel hot, repress 5 seconds	Hot
9105 Glitter	No	Reverse	5 seconds	325° F	Medium	10 seconds	Cold
9106 Metal Flake	No	Reverse	5 seconds	320° F	Firm	10 seconds	Cold
9107 Hot Metallic	No	Reverse	5 seconds	305° F	Medium	10 seconds	Hot
9200 Flock	No	Reverse	5 seconds	320° F	Medium	15 seconds	Cold
9201 Animal	No	Reverse	5 seconds	315° F	Medium	15 seconds	Cold
9202 Camo	No	Reverse	5 seconds	315° F	Medium	15 seconds	Cold
9204 Textured	No	Reverse	5 seconds	315° F	Medium	15 seconds	Cold
9300 Print Film	Yes	Right Read	5 seconds	330° F	Light	12 seconds	Cold
9302 Print Film	No	Reverse	5 seconds	320° F	Medium	10 seconds	Hot
9304 Print Film	Yes	Right Read	5 seconds	300° F	Medium	15 seconds	Warm
9305 Print Film	Yes	Right Read	5 seconds	320° F	Medium	10 seconds	Hot
9308 Print Film	Yes	Right Read	5 seconds	320° F	Medium	10 seconds	Hot

Peel: Hot = Immediate / Warm = 5 seconds / Cold = 10 seconds | **9404 Print Mask:** Polyester mask designed to lift printable heat transfer films from.

**When layering this film, the first layer requires only 1 second to bond prior to applying another layer. The final layer should be pressed for the full time.

Information is provided for reference only. Please read each series' Product Data Bulletin for complete information.