FC9000 SERIES — BLADES

	CB09UB	**Angle: 45° Diameter 0.9mm**	Standard blade for vinyl cutting & self-adhesive marking film (PVC film) up to 0.25 mm thick. Maximum cutting distance is approx. 13,123 ft.
	CB09UB-K60	**Angle: 30° Diameter 0.9mm**	Supersteel Blade for cutting the window tint film or thin film, up to 0.25 mm thick.
	CB15U	**Angle: 45° Diameter 1.5mm**	Supersteel blade for cutting rigid or thicker media, 0.25 mm to 0.5 mm thick. (laminates, smart device, device screen protection media)
	CB15U-K30	**Angle: 60° Diameter 1.5mm**	Supersteel Blade for cutting rigid media, 0.25 mm to 0.5 mm thick. And also small detailed characters on marking film (up to 0.25mm). Recommended blade for sandblast rubber resist media cutting and Avery Series of Reflective sheeting.
	CB15UA	**Angle: 45° Diameter 1.5mm**	Supersteel Blade for cutting high-intensity reflective film or harder film.
	CB15UA-K30	**Angle: 60° Diameter 1.5mm**	Supersteel Blade for cutting rigid media, 0.25 mm to 0.5 mm thick. And also small detailed characters on marking film (up to 0.25mm). Recommended blade for sandblast rubber resist media cutting and Avery Series of Reflective sheeting.
	PM-CC-002	**Cross Cutter Blade**	Supersteel Blade

Please Refer To The Users Manual For Blade/Application Compatibility.

FC9000 SERIES — BLADE HOLDERS

	PHP31 FIBERSTEADTLER	**FIBERSTEADTLER** Lumocolor Fiber Tip Pen Holder.
	PHP33-CB09N-HS SPRING BUILT-IN	Compatible with Blades: **CB09UA • CB09UA-K60 • CB09UB • CB09UB-K60** 0.9mm, blue top, black ABS tip. Not recommended for CB09UA blades with springs.
	PHP33-CB15N-HS SPRING BUILT-IN	Compatible with Blades: **CB15U • CB15U-K30* • CB15UA • CB15U-K20-2SP • CB15UA-K30 • CB15UB** 1.5mm**, red top, black ABS tip.
	PHP34-BALL	Ballpoint pen holder for black, oil based pen (KB700-BK).
	PHP35-CB09-HS SPRING BUILT-IN	Compatible with Blades: **CB09UA • CB09UA-K60 • CB09UB • CB09UB-K60** 0.9mm, blue top, black brass tip. *ATTENTION:* If you are using CB09UA Blade (with spring); Insert only the CB09UA blade without the spring. This blade-holder, plunger design already includes an internal spring. These brass tip blade-holders, plungers are more rigid and lend to more accurate cutting.
	PHP35-CB15-HS SPRING BUILT-IN	Compatible with Blades: **CB15U • CB15U-K30* • CB15UA • CB15U-K20-2SP • CB15UA-K30 • CB15UB** 1.5mm**, red top, black brass tip. These brass tip blade-holders/plungers are more rigid & lend to more accurate cutting. *NOTE:* REMOVE CB15 SP Blade spring before installing into this Blade-holder. DO NOT install any blade spring to more accurate cuts.

* Suitable for a rigid media, 0.25 mm to 0.5 mm thick or cutting small detailed characters on marking film (up to 0.25mm).
** Require to remove spring.

Recommended Setting On Control Panel: CB15U-K30 **Offset** +2, **Force** 10-14, **Speed** 30 or less, **Acceleration** 4

	CB09UB	**Angle: 45° Diameter 0.9mm**	Standard blade for vinyl cutting & self-adhesive marking film (PVC film) up to 0.25 mm thick. Maximum cutting distance is approx. 13,123 ft.
	CB09UB-K60	**Angle: 30° Diameter 0.9mm**	Supersteel Blade for cutting the window tint film or thin film, up to 0.25 mm thick.
	CB15U	**Angle: 45° Diameter 1.5mm**	Supersteel blade for cutting rigid or thicker media, 0.25 mm to 0.5 mm thick. (laminates, smart device, device screen protection media)
	CB15U-K30	**Angle: 60° Diameter 1.5mm**	Supersteel Blade for cutting rigid media, 0.25 mm to 0.5 mm thick. And also small detailed characters on marking film (up to 0.25mm). Recommended blade for sandblast rubber resist media cutting and Avery Series of Reflective sheeting.
	CB15UA	**Angle: 45° Diameter 1.5mm**	Supersteel Blade for cutting high-intensity reflective film or harder film.
	CB15UA-K30	**Angle: 60° Diameter 1.5mm**	Supersteel Blade for cutting rigid media, 0.25 mm to 0.5 mm thick. And also small detailed characters on marking film (up to 0.25mm). Recommended blade for sandblast rubber resist media cutting and Avery Series of Reflective sheeting.

Please Refer To The Users Manual For Blade/Application Compatibility.

	PHP31 FIBERSTEADTLER	**FIBERSTEADTLER** Lumocolor Fiber Tip Pen Holder.
	PHP33-CB09N-HS SPRING BUILT-IN	Compatible with Blades: **CB09UA • CB09UA-K60 • CB09UB • CB09UB-K60** 0.9mm, blue top, black ABS tip. Not recommended for CB09UA blades with springs.
	PHP33-CB15N-HS SPRING BUILT-IN	Compatible with Blades: **CB15U • CB15U-K30* • CB15UA • CB15U-K20-2SP • CB15UA-K30 • CB15UB** 1.5mm**, red top, black ABS tip.
	PHP34-BALL	Ballpoint pen holder for black, oil based pen (KB700-BK).
	PHP35-CB09-HS SPRING BUILT-IN	Compatible with Blades: **CB09UA • CB09UA-K60 • CB09UB • CB09UB-K60** 0.9mm, blue top, black brass tip. *ATTENTION: If you are using CB09UA Blade (with spring); Insert only the CB09UA blade without the spring. This blade-holder, plunger design already includes an internal spring. These brass tip blade-holders, plungers are more rigid and lend to more accurate cutting.*
	PHP35-CB15-HS SPRING BUILT-IN	Compatible with Blades: **CB15U • CB15U-K30* • CB15UA • CB15U-K20-2SP • CB15UA-K30 • CB15UB** 1.5mm**, red top, black brass tip. These brass tip blade-holders/plungers are more rigid & lend to more accurate cutting. *NOTE: REMOVE CB15 SP Blade spring before installing into this Blade-holder. DO NOT install any blade spring to more accurate cuts.*

* Suitable for a rigid media, 0.25 mm to 0.5 mm thick or cutting small detailed characters on marking film (up to 0.25mm).
** Require to remove spring.

Recommended Setting On Control Panel: OTHER* **Offset** +31, **Force** 10-14, **Speed** 30 or less, **Acceleration** 2

CE7000-40, 60 and 130 Plus only. *CB15U-K30 can not be selected as the tool type. Please select (OTHER) instead.

FC8600 SERIES — BLADES

	Model	Specification	Description
	CB09UB	Angle: 45° Diameter 0.9mm	Standard blade for vinyl cutting & self-adhesive marking film (PVC film) up to 0.25 mm thick. Maximum cutting distance is approx. 13,123 ft.
	CB09UB-K60	Angle: 30° Diameter 0.9mm	Supersteel Blade for cutting the window tint film or thin film, up to 0.25 mm thick.
	CB15U	Angle: 45° Diameter 1.5mm	Supersteel blade for cutting rigid or thicker media, 0.25 mm to 0.5 mm thick. (laminates, smart device, device screen protection media)
	CB15U-K30	Angle: 60° Diameter 1.5mm	Supersteel Blade for cutting rigid media, 0.25 mm to 0.5 mm thick. And also small detailed characters on marking film (up to 0.25mm). Recommended blade for sandblast rubber resist media cutting and Avery Series of Reflective sheeting.
	CB15UA	Angle: 45° Diameter 1.5mm	Supersteel Blade for cutting high-intensity reflective film or harder film.
	CB15UA-K30	Angle: 60° Diameter 1.5mm	Supersteel Blade for cutting rigid media, 0.25 mm to 0.5 mm thick. And also small detailed characters on marking film (up to 0.25mm). Recommended blade for sandblast rubber resist media cutting and Avery Series of Reflective sheeting.
	CT01H	Cross Cutter Blade	Standard Cross Cut Blade
	CT02U	Cross Cutter Blade	Supersteel Cross Cut Blade

NOTE: UA Blades are recommended for rigid medias due to their modified blade tip

FC8600 SERIES — BLADE HOLDERS

	Model	Description
	PHP31 FIBERSTEADTLER	**FIBERSTEADTLER** Lumocolor Fiber Tip Pen Holder.
	PHP33-CB09N-HS SPRING BUILT-IN TYPE	Compatible with Blades: **CB09UA • CB09UA-K60 • CB09UB • CB09UB-K60** 0.9mm, blue top, black ABS tip. Not recommended for CB09UA blades with springs.
	PHP33-CB15N-HS SPRING BUILT-IN TYPE	Compatible with Blades: **CB15U • CB15U-K30* • CB15UA • CB15U-K20-2SP • CB15UA-K30 • CB15UB** 1.5mm**, red top, black ABS tip.
	PHP34-BALL	Ballpoint pen holder for black, oil based pen (KB700-BK).
	PHP35-CB09-HS SPRING BUILT-IN TYPE	Compatible with Blades: **CB09UA • CB09UA-K60 • CB09UB • CB09UB-K60** 0.9mm, blue top, black brass tip. **ATTENTION:** *If you are using CB09UA Blade (with spring); Insert only the CB09UA blade without the spring. This blade-holder, plunger design already includes an internal spring. These brass tip blade-holders, plungers are more rigid and lend to more accurate cutting.*
	PHP35-CB15-HS SPRING BUILT-IN TYPE	Compatible with Blades: **CB15U • CB15U-K30* • CB15UA • CB15U-K20-2SP • CB15UA-K30 • CB15UB** 1.5mm**, red top, black brass tip. These brass tip blade-holders/plungers are more rigid & lend to more accurate cutting. **NOTE:** *REMOVE CB15 SP Blade spring before installing into this Blade-holder. DO NOT install any blade spring to more accurate cuts.*

Recommended Setting On Control Panel for Small Detailed Figure and Character Cutting:
CB15U-K30 **Offset** +2, **Force** 10-14, **Speed** 30 or less, **Acceleration** 4

* Suitable for a rigid media, 0.25 mm to 0.5 mm thick or cutting small detailed characters on marking film (up to 0.25mm).
** Require to remove spring.

	CB09UB	Angle 45° Diameter 0.9mm	Standard blade for vinyl cutting & self-adhesive marking film (PVC film) up to 0.25 mm thick. Maximum cutting distance is approx. 13,123 ft.
	CB09UB-K60	Angle 30° Diameter 0.9mm	Supersteel Blade for cutting the window tint film or thin film, up to 0.25 mm thick.
	CB15U	Angle 45° Diameter 1.5mm	Supersteel blade for cutting rigid or thicker media, 0.25 mm to 0.5 mm thick. (laminates, smart device, device screen protection media)
	CB15UA	Angle 45° Diameter 1.5mm	Supersteel Blade for cutting high-intensity reflective film or harder film.

NOTE: UA Blades are recommended for rigid medias due to their modified blade tip

TOOL CONDITIONS FOR EACH MEDIA TYPE

Media Type	Thickness(mm)	Blade used	Force	Speed (in/s)	Acceleration	SIMPLE MODE: INITIAL VALUE	
						Standard Value Cut Force	Speed (in/s)
Film for outdoor use	0.05 - 0.08	CB09UB	10 - 14	12" or under	2	(12)+0	8"
Film for decorative use	0.08 - 0.1	CB09UB	14 - 17	12" or under	2	(15)+0	8"
Transparent or semitransparent film	0.08 - 0.1	CB09UB	14 - 20	12" or under	2	(17)+0	8"
Reflective film	0.08 - 0.1	CB09UB	14 - 20	12" or under	2	(17)+0	8"
Fluorescent film	0.20 - 0.25	CB09UB, CB15U	20 - 24	4" - 8"	2	(22)+0	6"
Car film	0.05 - 0.08	CB09UB-K60	14 - 20	2" - 6"	2		

When a blade type has been selected, the **OFFSET** is automatically adjusted by ±5 with respect to the default cutter offset value for that blade type. Select **OTHER** to use settings other than those displayed for hard-to-cut media. Select pen to set the plotting pen.

CE6000 SERIES   GRAPHTEC   BLADE HOLDERS

	PHP31 FIBERSTEADTLER	**FIBERSTEADTLER** Lumocolor Fiber Tip Pen Holder.
	PHP33-CB09N-HS SPRING BUILT-IN TYPE	Compatible with Blades: **CB09UA • CB09UA-K60 • CB09UB • CB09UB-K60** 0.9mm, blue top, black ABS tip. Not recommended for CB09UA blades with springs.
	PHP33-CB15N-HS SPRING BUILT-IN TYPE	Compatible with Blades: **CB15U • CB15U-K30* • CB15UA • CB15U-K20-2SP • CB15UA-K30 • CB15UB** 1.5mm**, red top, black ABS tip.
	PHP34-BALL	Ballpoint pen holder for black, oil based pen (KB700-BK).
	PHP35-CB09-HS SPRING BUILT-IN TYPE	Compatible with Blades: **CB09UA • CB09UA-K60 • CB09UB • CB09UB-K60** 0.9mm, blue top, black brass tip. **ATTENTION:** *If you are using CB09UA Blade (with spring); Insert only the CB09UA blade without the spring. This blade-holder, plunger design already includes an internal spring. These brass tip blade-holders, plungers are more rigid and lend to more accurate cutting.*
	PHP35-CB15-HS SPRING BUILT-IN TYPE	Compatible with Blades: **CB15U • CB15U-K30* • CB15UA • CB15U-K20-2SP • CB15UA-K30 • CB15UB** 1.5mm**, red top, black brass tip. These brass tip blade-holders/plungers are more rigid & lend to more accurate cutting. **NOTE:** *REMOVE CB15 SP Blade spring before installing into this Blade-holder. DO NOT install any blade spring to more accurate cuts.*

Recommended Setting On Control Panel for Small Detailed Figure and Character Cutting:
CB15U-K30 **Offset** +31, **Force** 10-14, **Speed** 30 or less, **Acceleration** 2

CE6000-40, 60 and 120 Plus only. *CB15U-K30 can not be selected as the tool type. Please select (OTHER) instead.

	CB09UB	Angle 45° Diameter 0.9mm	Standard blade for vinyl cutting & self-adhesive marking film (PVC film) up to 0.25 mm thick. Maximum cutting distance is approx. 13,123 ft.
	CB09UB-K60	Angle 30° Diameter 0.9mm	Supersteel Blade for cutting the window tint film or thin film, up to 0.25 mm thick.
	CB15U	Angle 45° Diameter 1.5mm	Supersteel blade for cutting rigid or thicker media, 0.25 mm to 0.5 mm thick. (laminates, smart device, device screen protection media)
	CB15U-K30	Angle 60° Diameter 1.5mm	Supersteel Blade for cutting rigid media, 0.25 mm to 0.5 mm thick. And also small detailed characters on marking film (up to 0.25mm). Recommended blade for sandblast rubber resist media cutting and Avery Series of Reflective sheeting.
	CB15UA	Angle 45° Diameter 1.5mm	Supersteel Blade for cutting high-intensity reflective film or harder film.
	CB15UA-K30	Angle 60° Diameter 1.5mm	Supersteel Blade for cutting rigid media, 0.25 mm to 0.5 mm thick. And also small detailed characters on marking film (up to 0.25mm). Recommended blade for sandblast rubber resist media cutting and Avery Series of Reflective sheeting.

NOTE: UA Blades are recommended for rigid medias due to their modified blade tip

	PHP31 FIBERSTEADTLER	**FIBERSTEADTLER** Lumocolor Fiber Tip Pen Holder.
	PHP33-CB09N-HS SPRING BUILT-IN TYPE	Compatible with Blades: **CB09UA • CB09UA-K60 • CB09UB • CB09UB-K60** 0.9mm, blue top, black ABS tip. Not recommended for CB09UA blades with springs.
	PHP33-CB15N-HS SPRING BUILT-IN TYPE	Compatible with Blades: **CB15U • CB15U-K30* • CB15UA • CB15U-K20-2SP • CB15UA-K30 • CB15UB** 1.5mm**, red top, black ABS tip.
	PHP34-BALL	Ballpoint pen holder for black, oil based pen (KB700-BK)
	PHP35-CB09-HS SPRING BUILT-IN TYPE	Compatible with Blades: **CB09UA • CB09UA-K60 • CB09UB • CB09UB-K60** 0.9mm, blue top, black brass tip. *ATTENTION: If you are using CB09UA Blade (with spring); Insert only the CB09UA blade without the spring. This blade-holder, plunger design already includes an internal spring. These brass tip blade-holders, plungers are more rigid and lend to more accurate cutting.*
	PHP35-CB15-HS SPRING BUILT-IN TYPE	Compatible with Blades: **CB15U • CB15U-K30* • CB15UA • CB15U-K20-2SP • CB15UA-K30 • CB15UB** 1.5mm**, red top, black brass tip. These brass tip blade-holders/plungers are more rigid & lend to more accurate cutting. **NOTE:** *REMOVE CB15 SP Blade spring before installing into this Blade-holder. DO NOT install any blade spring to more accurate cuts.*
	PHP71-SHARPIE	Sharpie Pen holder with a metal sleeve that can be used with our FC & CE Cutters

Recommended Setting On Control Panel for Small Detailed Figure and Character Cutting:
CB15U-K30 **Offset** +2, **Force** 10-14, **Speed** 30 or less, **Acceleration** 3

CE6000-40, 60 and 120 Plus only. *CB15U-K30 can not be selected as the tool type. Please select (OTHER) instead.

	CP-001	Stick type tool for creasing heavy paper
	PM-CT-002	Pen type creasing tool for curves on heavy paper
	CPGA-011	Creasing tool with 0.02" fine tip for creasing paper
	CPGA-012	Creasing tool with 0.05" tip for creasing cardboad

FCX2000 SERIES — BLADES

	Part	Specification	Description
	CB09UB	Angle 45° Diameter 0.9mm	Standard blade for vinyl cutting & self-adhesive marking film (PVC film) up to 0.25 mm thick. Maximum cutting distance is approx. 13,123 ft.
	CB09UB-K60	Angle 30° Diameter 0.9mm	Supersteel Blade for cutting the window tint film or thin film, up to 0.25 mm thick.
	CB15U	Angle 45° Diameter 1.5mm	Supersteel blade for cutting rigid or thicker media, 0.25 mm to 0.5 mm thick. (laminates, smart device, device screen protection media)
	CB15U-K30	Angle 60° Diameter 1.5mm	Supersteel Blade for cutting rigid media, 0.25 mm to 0.5 mm thick. And also small detailed characters on marking film (up to 0.25mm). Recommended blade for sandblast rubber resist media cutting and Avery Series of Reflective sheeting.
	CB15UA	Angle 45° Diameter 1.5mm	Supersteel Blade for cutting high-intensity reflective film or harder film.
	CB15UA-K30	Angle 60° Diameter 1.5mm	Supersteel Blade for cutting rigid media, 0.25 mm to 0.5 mm thick. And also small detailed characters on marking film (up to 0.25mm). Recommended blade for sandblast rubber resist media cutting and Avery Series of Reflective sheeting.
	PM-CB-001	Angle 60° Diameter 3mm	Supersteel blade for cutting thick rigid materials such as corrugated paper up to E flute or chip board up to 2 mm thick.
	CB30UC	Angle 45° Diameter 3mm	Super steel blade for cutting thick rigid material such as cardstock and chip board up to 2mm

FCX2000 SERIES — BLADE HOLDERS

	Part	Description
	PHP31 FIBERSTEADTLER	FIBERSTEADTLER Lumocolor Fiber Tip Pen Holder.
	PHP33-CB09N-HS SPRING BUILT-IN TYPE	Compatible with Blades: CB09UA • CB09UA-K60 • CB09UB • CB09UB-K60 0.9mm, blue top, black ABS tip. Not recommended for CB09UA blades with springs.
	PHP33-CB15N-HS SPRING BUILT-IN TYPE	Compatible with Blades: CB15U • CB15U-K30* • CB15UA • CB15U-K20-2SP • CB15UA-K30 • CB15UB 1.5mm**, red top, black ABS tip.
	PHP34-BALL	Compatible with Blades: CB30UC-1 • PM-CB-001
	PHP35-CB09-HS SPRING BUILT-IN TYPE	Compatible with Blades: CB09UA • CB09UA-K60 • CB09UB • CB09UB-K60 0.9mm, blue top, black brass tip. *ATTENTION: If you are using CB09UA Blade (with spring); Insert only the CB09UA blade without the spring. This blade-holder, plunger design already includes an internal spring. These brass tip blade-holders, plungers are more rigid and lend to more accurate cutting.*
	PHP35-CB15-HS SPRING BUILT-IN TYPE	Compatible with Blades: CB15U • CB15U-K30* • CB15UA • CB15U-K20-2SP • CB15UA-K30 • CB15UB 1.5mm**, red top, black brass tip. These brass tip blade-holders/plungers are more rigid & lend to more accurate cutting. *NOTE: REMOVE CB15 SP Blade spring before installing into this Blade-holder. DO NOT install any blade spring to more accurate cuts.*
	PHP34-CB30-HS	Compatible with Blades: CB30UC-1 • PM-CB-001
	PHP71-SHARPIE	Sharpie Pen holder with a metal sleeve that can be used with our FC & CE Cutters

Recommended Setting On Control Panel for Small Detailed Figure and Character Cutting:
CB15U-K30 **Offset** +2, **Force** 10-14, **Speed** 30 or less, **Acceleration** 3

FCX2000 SERIES — CREASING TOOLS

	Part	Description
	CP-001	Stick Type Creasing Tool for heavy paper
	CP-002	Roller Type Creasing Tool for cardboard
	CP-003	Roller Type Creasing Tool for corrugated board
	PM-CT-002	Pen Type Creasing Tool for curves on heavy paper
	CPGA-011	Creasing tool with 0.03" fine tip for creasing paper
	CPGA-012	Creasing tool with 0.05" tip for creasing cardboad

Tool	Description
CP-001	Stick type tool for creasing heavy paper
PM-CT-002	Pen type creasing tool for curves on heavy paper
CPGA-011	Creasing tool with 0.02" fine tip for creasing paper
CPGA-012	Creasing tool with 0.05" tip for creasing cardboad

Tool	Description
CP-001	Stick Type Creasing Tool for heavy paper
CP-002	Roller Type Creasing Tool for cardboard
CP-003	Roller Type Creasing Tool for corrugated board
PM-CT-002	Pen Type Creasing Tool for curves on heavy paper
CPGA-011	Creasing tool with 0.03" fine tip for creasing paper
CPGA-012	Creasing tool with 0.05" tip for creasing cardboad

F-MARK2 AUTO SHEET FEEDER — BLADES

	CB09UB	**Angle 45° Diameter 0.9mm**	Standard blade for vinyl cutting & self-adhesive marking film (PVC film) up to 0.25 mm thick. Maximum cutting distance is approx. 13,123 ft.
	CB15U	**Angle 45° Diameter 1.5mm**	Supersteel blade for cutting rigid or thicker media, 0.25 mm to 0.5 mm thick. (laminates, smart device, device screen protection media)

F-MARK2 AUTO SHEET FEEDER — BLADE HOLDERS

	PHP33-CB09N-HS SPRING BUILT-IN TYPE	Compatible with Blades: **CB09UA • CB09UA-K60 • CB09UB • CB09UB-K60** 0.9mm, blue top, black ABS tip. Not recommended for CB09UA blades with springs.
	PHP33-CB15N-HS SPRING BUILT-IN TYPE	Compatible with Blades: **CB15U • CB15U-K30* • CB15UA • CB15U-K20-2SP • CB15UA-K30 • CB15UB** 1.5mm**, red top, black ABS tip.
	PHP35-CB09-HS SPRING BUILT-IN TYPE	Compatible with Blades: **CB09UA • CB09UA-K60 • CB09UB • CB09UB-K60** 0.9mm, blue top, black brass tip. **ATTENTION:** If you are using CB09UA Blade (with spring); Insert only the CB09UA blade without the spring. This blade-holder, plunger design already includes an internal spring. These brass tip blade-holders, plungers are more rigid and lend to more accurate cutting.
	PHP35-CB15-HS SPRING BUILT-IN TYPE	Compatible with Blades: **CB15U • CB15U-K30* • CB15UA • CB15U-K20-2SP • CB15UA-K30 • CB15UB** 1.5mm**, red top, black brass tip. These brass tip blade-holders/plungers are more rigid & lend to more accurate cutting. **NOTE:** REMOVE CB15 SP Blade spring before installing into this Blade-holder. DO NOT install any blade spring to more accurate cuts.

Recommended Setting On Control Panel for Small Detailed Figure and Character Cutting:
CB15U-K30 **Offset** +31, **Force** 10-14, **Speed** 30 or less, **Acceleration** 2

CE7000-40, 60 and 120 Plus only. *CB15U-K30 can not be selected as the tool type.
Please select (OTHER) instead.