

Safety Data Sheet

1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

US-GL

1.2. Relevant identified uses of the substance or mixture and uses advised against

Inkjet Printing

1.3. Details of the supplier of the safety data sheet

Manufacture's name: Roland DG Corporation

Address: 1-6-4 Shinmiyakoda, Kita-ku, Hamamatsu-shi, Shizuoka-ken, 431-2103

Phone: + 81-53-484-1224

FAX: + 81-53-484-1226

E-mail:

Revised date: 21-Oct-2019

1.4. Emergency telephone:

2. Hazard identification

2.1. Classification of the substance or mixture

This product is classified as hazardous according to GHS.

Acute toxicity (oral)	Category 4
Skin corrosion/irritation	Category 1C
Serious eye damage/eye irritation	Category 1
Sensitisation (Skin)	Category 1A
Reproductive toxicity	Category 2
Specific target organ toxicity (Single exposure)	Category 3
Hazardous to the aquatic environment (Chronic Hazard)	Category 2

2.2. GHS label elements, including precautionary statements

Pictogram(s)



Signal Word: Danger

Hazard Statement:

Harmful if swallowed.

Causes severe skin burns and eye damage.

Causes serious eye damage.
May cause an allergic skin reaction.
Suspected of damaging fertility or the unborn child.
May cause respiratory irritation.
Toxic to aquatic life with long lasting effects.

Precautionary statements — Prevention:

Obtain special instructions before use.
Do not breathe dust/fume/gas/mist/vapours/spray.
Avoid release to the environment.
Wear protective gloves/protective clothing/eye protection/face protection.

Precautionary statements — Response:

IF SWALLOWED: rinse mouth. Do NOT induce vomiting.
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Immediately call a POISON CENTER/doctor.
Collect spillage.

2.3. Other hazards**Potential Health Effects:**

Eyes: Causes severe eye injury which may persist for several days.
Skin: Contact with skin may cause irritation, swelling or redness, allergic sensitization.
Inhalation: Exposure to vapors (mist) may be harmful to the unborn child and at the risk of impaired fertility and irritate nose, throat/respiratory system.
Ingestion: May cause injury of mouth, throat, and stomach.
Chronic Health Hazards: Repeated skin contact may cause a persistent irritation or dermatitis.
Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen. (1, 2A and 2B)
Others: No information.

3. Composition/information on ingredients

Chemical nature: mixture

Composition	CAS No.	% By Weight	GHS Classification
2-Phenoxyethyl acrylate	48145-04-6	22-32	Skin Sens. 1A: H317 Aquatic Chronic 2: H411
Isobornyl acrylate	5888-33-5	12-22	Skin Irrit. 2: H315 Eye Irrit. 2: H319 Skin Sens. 1B: H317 STOT Single Exp. 3: H335 Aquatic Acute 1: H400 Aquatic Chronic 1: H410

(5-Ethyl-1,3-dioxan-5-yl)methyl acrylate	66492-51-1	10-20	Skin Irrit. 2: H315 Skin Sens. 1B: H317
Phosphine oxide, diphenyl(2,4,6-trimethylbenzoyl)-	75980-60-8	<9	Repr. 2: H361
Morpholine, 4-(1-oxo-2-propenyl)-	5117-12-4	<8	Acute Tox. 4 : H302 Skin Sens. 1: H317 Eye Dam. 1: H318 STOT RE 2 : H373
Phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide	162881-26-7	1.5	Skin Sens. 1: H317 Aquatic Chronic 4: H413
Tricyclo decane dimethyl diacrylate	42594-17-2	<3	Skin Irrit. 2: H315 Eye Irrit. 2: H319 STOT Single Exp. 3: H335 Aquatic Chronic 2: H411

† For the full text of the H-Statements mentioned in this Section, see Section 16.

4. First aid measures

4.1. Description of first aid measures

- Eyes: In case of contact, immediately flush eyes with plenty of water for several minutes. Hold eyelids open during flushing. Call a physician.
- Skin: In case of contact, immediately flush with plenty of water while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. If swelling or redness occurs, call a physician.
- Inhalation: If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.
- Ingestion: If swallowed, DO NOT induce vomiting. Seek immediate medical advice.

4.2. Most important symptoms and effects, both acute and delayed

- Eyes: Causes severe eye injury which may persist for several days.
- Skin: Contact with skin may cause irritation, swelling or redness, allergic sensitization.
- Inhalation: Exposure to vapors (mist) may be harmful to the unborn child and at the risk of impaired fertility and irritate nose, throat/respiratory system.
- Ingestion: May cause injury of mouth, throat, and stomach.

4.3. Indication of any immediate medical attention and special treatment needed

no information

5. Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Dry chemical, Foam, Carbon dioxide, Dry sand, Loaded stream in spray.

Unsuitable extinguishing media:

Water, High-pressure water jet.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products: Carbon monoxide, carbon dioxide, oxides of nitrogen, toxic gases/vapors.

Flash Point: 133deg.C

5.3. Advice for firefighters

Wear special chemical protective clothing and positive pressure self-contained breathing apparatus (SCBA).

Approach fire from upwind to avoid hazardous vapors and toxic decomposition products. Decontaminate or discard any clothing that may contain chemical residues. Applying direct water may be dangerous because fire may expand to surroundings.

6. Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus and wear appropriate personal protective equipment.

6.2. Environmental precautions

Wipe off spillage. Prevent liquid from entering sewers, waterways or low areas.

6.3. Methods and material for containment and cleaning up

Sweep up material and dispose as waste following local regulations.

6.4. Reference to other sections

Refer to "Section 8 Exposure controls/ personal protection" and "Section 13 Disposal consideration" as appropriate.

7. Handling and storage**7.1 Precautions for safe handling**

Avoid contact with eyes, skin and clothing. Use proper ventilation and no fire in work place. Put protection wear that has electrical conductivity in case of work. Keep out of reach of children and do not drink.

7.2 Conditions for safe storage, including any incompatibilities

Keep containers tightly closed. Do not store the product in high or freezing temperatures. Keep the product out of direct sunlight. Do not store the product with metals, amines, free radical initiators, oxidising agents.

7.3 Specific end use(s): Inkjet Printing**8. Exposure controls/ personal protection****8.1. Control parameters**

Occupational Exposure Limits:

Derived No-Effect Level (DNEL)

— Isobornyl acrylate:

[Long term exposure] no hazard identified

[Short term exposure] no hazard identified

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- Phosphine oxide, diphenyl(2,4,6-trimethylbenzoyl)-:
 - [Long term exposure] 3.5 mg/m³
 - [Short term exposure] no hazard identified
 - Morpholine, 4-(1-oxo-2-propenyl)-:
 - [Long term exposure] 132.24 mg/m³
 - [Short term exposure] 132.24 mg/m³
 - Phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide:
 - [Long term exposure] 21 mg/m³
 - [Short term exposure] hazard unknown (no further information necessary)

8.2. Exposure controls

Appropriate engineering controls

Provide general and/or local exhaust ventilation.

Respiratory protection:

In case ventilation is insufficient, employee must use NIOSH approved air purifying respiratory equipment. Use a half facepiece respirator (with goggles) or full face-piece respirator (without goggles) filtered with organic vapor cartridge. For emergency and other conditions where the exposure guideline may be exceeded, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self contained air supply. **WARNING:** Air-purifying respirators do not protect workers in oxygen-deficient atmospheres.

Hand protection:

Employee must wear appropriate protective impervious gloves to prevent contact with the ink. Recommended Chemical Protective Gloves are ethylene vinyl alcohol (EVA) Gloves and Laminate gloves. Laminate gloves are made by cutting and then heat-sealing patterns of various hand sizes from laminated sheets of EVA sealed between layers of polyethylene.

Eye protection:

Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear safety glasses or chemical splash goggles.

Skin protection:

Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear protective clothing.

Hygiene measures:

Wash hands after handling. In case contact with clothing, wash before reuse. Do not eat, drink or smoke in handling or storage area.

Environmental exposure control:

Avoid release to the environment.

9. Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance:	Clear Liquid
Odour:	Characteristic odour
Odour threshold:	Not defined
pH:	Not applicable
Melting point/freezing point:	No data available
Initial boiling point and boiling range:	No data available
Flash point:	133deg.C
Evaporation rate:	No data available
Flammability (solid, gas)	Not applicable
Upper/lower flammability or explosive limits:	No data available
Vapor pressure:	No data available
Vapor density:	No data available
Relative density:	No data available
Solubility(ies):	Slightly soluble
Partition coefficient: n-octanol/water:	No data available
Auto-ignition temperature:	No data available
Decomposition temperature:	No data available
Viscosity:	No data available
Explosive properties:	No data available
Oxidizing properties:	No data available
Volatile organic compounds (VOC) content:	No data available

9.2 Other information

No information.

10. Stability and reactivity

10.1 Reactivity:

High temperatures and UV light may cause rapid polymerization.

10.2 Chemical stability:

Stable under normal temperature.

10.3 Possibility of hazardous reactions:

Not expected.

10.4 Conditions to avoid:

Elevated temperatures/heat, UV light, when not in use.

10.5 Incompatible materials:

Avoid contact with acids, amines, free radical initiators, oxidizing agents.

10.6 Hazardous decomposition products:

Carbon monoxide, carbon dioxide, oxides of nitrogen, toxic gases/vapors.

11. Toxicological information**11.1. Information on toxicological effects****Acute toxicity:**

Morpholine, 4-(1-oxo-2-propenyl)-

LD50 (oral) : 588.0mg/kg, LD50 (dermal): 2000.0mg/kg, LD50 (Inhal.): 1.0mg/L

Serious eye damage/eye irritation:

Causes serious eye damage.

- Morpholine, 4-(1-oxo-2-propenyl)-

Causes serious eye irritation.

- Isobornyl acrylate
- Tricyclo decane dimethyl diacrylate

Skin corrosion/irritation:

Causes skin irritation.

- Isobornyl acrylate
- (5-Ethyl-1,3-dioxan-5-yl)methyl acrylate
- Tricyclo decane dimethyl diacrylate

Respiratory or skin sensitisation:

May cause an allergic skin reaction.

- 2-Phenoxyethyl acrylate
- Isobornyl acrylate
- (5-Ethyl-1,3-dioxan-5-yl)methyl acrylate
- Morpholine, 4-(1-oxo-2-propenyl)-
- Phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide

Germ cell mutagenicity:

no data available.

Reproductive toxicity:

Suspected of damaging fertility or the unborn child.

- Phosphine oxide, diphenyl(2,4,6-trimethylbenzoyl)-

Carcinogenicity:

None of the ingredients in this ink is listed by IARC as a carcinogen. (1, 2A and 2B)

Specific target organ toxicity - single exposure, (STOT-SE):

no data available.

Specific target organ toxicity - repeat exposure, (STOT-RE):

May cause damage to organs through prolonged or repeated exposure.

- Morpholine, 4-(1-oxo-2-propenyl)-

Aspiration hazard:

no data available.

12. Ecological information**12.1. Toxicity:**

Very toxic to aquatic life.

- Isobornyl acrylate

Very toxic to aquatic life with long lasting effects.

- Isobornyl acrylate

Toxic to aquatic life with long lasting effects.

- 2-Phenoxyethyl acrylate
- Tricyclo decane dimethyl diacrylate

May cause long lasting harmful effects to aquatic life.

- Phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide

12.2. Persistence and degradability:

No data available

12.3. Bioaccumulative potential:

No data available

12.4. Mobility in soil:

No data available

12.5. Results of PBT and vPvB assessment:

Has not carried out PBT and vPvB assessment.

12.6. Other adverse effects:

No data available

13. Disposal considerations**13.1. Waste treatment methods**

Product: Dispose as hazardous waste. Packaging with product residues must be disposed of under the same conditions as the product itself.

Recommended waste code: 08 03 12* (waste ink containing dangerous substances)

Uncleaned packaging: 15 01 10* (packaging, the residues of dangerous substances or hazardous waste contain or are contaminated by dangerous substances or special wastes)

Recommendation: Uncontaminated packaging can be recycled. Non-cleanable packaging must be disposed of in the same way as the substance.

14. Transport information

14.1 UN Class/UN Number

ADR/ADG/DOT, IMDG, or IATA : 3066

14.2 UN proper shipping name

ADR/ADG/DOT, IMDG, or IATA : Paint related material

14.3 Transport hazard class(es)

ADR/ADG/DOT, IMDG, or IATA : 8

14.4 Packing group

ADR/ADG/DOT, IMDG, or IATA : III

14.5 Environmental hazards

ADR/ADG/DOT, IMDG, or IATA : Environmentally hazardous substance, liquid, n.o.s.

14.6. Special precautions for user

ADR/ADG/DOT, IMDG, or IATA : Transport and storage of the product in accordance with general precautions and instructions mentioned in this SDS.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and IBC code: Not regulated

15. Regulatory information

EU Information: Chemical Safety Assessment according to (EC)1907/2006

This product has not carried out any Chemical Safety Assessment yet.

Australia Information:

Hazardous statement: Not classified as hazardous according to NOHSC criteria.

Canadian Information:

Canadian Ingredient Disclosure list (limit 0.1%)

None of the ingredients are listed.

Canadian Ingredient Disclosure list (limit 1%)

None of the ingredients are listed.

International Information:

None of the ingredients in this ink is listed by IARC as a carcinogen. (1, 2A and 2B

16. Other information

List of relevant H-Statements:

(Reference for Section 3. "Composition/information on ingredients")

- H302: Harmful if swallowed.
- H315: Causes skin irritation.
- H317: May cause an allergic skin reaction.
- H318: Causes serious eye damage.
- H319: Causes serious eye irritation.
- H335: May cause respiratory irritation.
- H361: Suspected of damaging fertility or the unborn child.
- H373: May cause damage to organs through prolonged or repeated exposure.
- H400: Very toxic to aquatic life.
- H410: Very toxic to aquatic life with long lasting effects.
- H411: Toxic to aquatic life with long lasting effects.
- H413: May cause long lasting harmful effects to aquatic life.

The information in this Safety Data Sheet (SDS) is believed to be correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is subject to revision as additional knowledge and experience is gained. Roland DG does not warrant the completeness or accuracy of the information contained herein.