CAD-CUT® UltraWeed™ Heat Transfer Vinyl

Application Instructions

1-Color Application Instructions

Time:	12 seconds
Temperature:	260-300°F
Pressure:	Medium
Peel:	Hot

2-Color Application Instructions

Time:	Press background layer for 2-3 seconds, place foreground layer for full application of 12 seconds
Temperature:	260-300°F
Pressure:	Medium
Peel:	Hot

Hotronix® 360 IQ™ Hat Press

Time:	45 seconds
Upper:	280°F
Lower:	320°F
Pressure:	Medium
Peel:	Warm/Cold
Cover Sheet:	1/8" Foam Pad

ℹ Special Notes

If the garment is 50% or more cotton it will require 280°F + degrees.

Care Instructions

Machine wash inside-out using mild detergent.
Do not use bleach. Dry at a normal dryer setting on household machines. Do not dry clean.

Storage

Store in a cool and dry area around 65 to 70 degrees Fahrenheit with 50% relative humidity. Keep away from direct heat, sunlight and humidity. Recommended shelf life is one year.

Material/Fabric Compatibility

100% Cotton
100% Polyester
Cotton/Poly Blends
Lycra®/Spandex Blends

Material Combination Instructions

Foreground material:
Select One ▾

Background material:
Select One ▾

Cutter Instructions

Cutter	Blade	Force	Offset	Speed
Graphtec	45°	7-9	0	20cm/s
Roland GS-24	45°	60-90g	.25	20cm/s

View Craft Cutter Settings

Note: Always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/16" for lettering & logos.