CAD-CUT® Thermo-GRIP® Heat Transfer Vinyl

Application Instructions

1 1-Color Application Instructions

Time:	6-8 seconds
Temperature:	330°F/165°C
Pressure:	Medium
Peel:	Warm

2 2-Color Application Instructions

Background:	Apply for 2 seconds, peel hot
Foreground:	Apply for 2 seconds, peel hot
Final Application:	Cover with Kraft paper and apply for 10 seconds
Temperature:	330°F/165°C
Pressure:	Medium

Care Instructions

Machine wash inside-out using mild detergent.
Do not use bleach. Dry at a normal dryer setting on household machines. Do not dry clean.

Storage

Store in a cool and dry area around 65 to 70 degrees Fahrenheit with 50% relative humidity. Keep away from direct heat, sunlight and humidity. Recommended shelf life is one year.

Material/Fabric Compatibility

100% Cotton
100% Polyester
100% Preshrunk Cotton
Cotton/Poly Blends
Nylon

Material Combination Instructions

Foreground material:
Select One ⌄

Background material:
Select One ⌄

Cutter Guidelines

Cutter	Blade	Force	Offset	Speed
GCC	45°/60°	140-170g/120-170g	.25 / .50	15-50 cm/s
Graphtec	45°	18-20	0	30cm/s
Ioline 100	45°	275-300g	.15	12:30
Ioline 300	30°	180g	.15	12:15
Roland GS-24	45°	140-160g	.25	30cm/s

Note: Always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/16" for lettering & logos.