

CAD-CUT® GORILLA GRIP® II Heat Transfer Vinyl

Application Instructions

1-Color Application Instructions

- Time:** Tack 2 seconds, peel cold, cover and seal 10 secs
- Temperature:** 320°F/160°C
- Pressure:** Light
- Peel:** Cold

2-Color Application Instructions

- Background:** Apply for 2 seconds, peel cold
- Foreground:** Apply for 2 seconds, peel cold
- Final Application:** Cover with Kraft paper, apply for 10 seconds
- Temperature:** 320°F/160°C
- Pressure:** Light

Care Instructions

Machine wash inside-out using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not dry clean.

Storage

Store in a cool and dry area around 65 to 70 degrees Fahrenheit with 50% relative humidity. Keep away from direct heat, sunlight and humidity. Recommended shelf life is one year.

Material/Fabric Compatibility

- 100% Cotton
- Cordura®
- Nylon

Material Combination Instructions

Foreground material:

Select One

Background material:

Select One

Cutter Guidelines

Cutter	Blade	Force	Offset	Speed
GCC	45°/60°	80-100g / 100-150g	.30 / .25	25 - 50 cm/s
Graphtec	45°	8-10	0	20
Ioline 100	45°	150g	.15	12:30
Ioline 300	30°	100g	.15	12:15
Roland GS-24	45°	70-100g	.25	20cm/s

Note: Before cutting, remove pink liner from the adhesive side of the material.

Note: Always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/16" for lettering & logos.