

# CAD-CUT® Glitter Flake™ Heat Transfer Vinyl

## Application Instructions

### 1 Application to Natural Fibers

**Time:** 10-12 seconds  
**Temperature:** 302°F/150°C  
**Pressure:** Medium  
**Peel:** Hot

### 2 Application to Synthetic Fibers

**Time:** 10-12 seconds  
**Temperature:** 290°F/143°C  
**Pressure:** Medium  
**Peel:** Hot

### Heated Lower Platen Application to 100% Polyester

**Lower Platen:** 320°F  
**Upper Platen:** 270°F  
**Time:** 10 seconds  
**Pressure:** 60 psi (#6/Medium on Hotronix® machines)

### Heated Lower Platen Instructions for 95% Polyester / 5% Spandex / Triblend

**Lower Platen:** 290°  
**Upper Platen:** 270°  
**Time:** 30 secs  
**Pressure:** 60 psi (#6/Medium on Hotronix®)

### Material/Fabric Compatibility

100% Cotton  
100% Polyester  
100% Preshrunk Cotton  
Cotton/Poly Blends

### Special Notes

When Light Pink Glitter Flake is applied to dark colored fabrics, the light pink color becomes iridescent.

Power Platen not recommended for use with 100% cotton fabrics. For blends with high cotton content proceed with caution. Test application using upper heat only, if it scorches test using lower heat. Decrease pressure for smaller Power Platen sizes.

### Care Instructions

Machine wash inside-out using mild detergent.  
Do not use bleach. Dry at a normal dryer setting on household machines. Do not dry clean.

### Storage

Store in a cool and dry area around 65 to 70 degrees Fahrenheit with 50% relative humidity. Keep away from direct heat, sunlight and humidity. Recommended shelf life is one year.

### Material Combination Instructions

Foreground material:  Background material:

### Cutter Guidelines

Cutter	Blade	Force	Offset	Speed
GCC	45°/60°	200-210g/160-200g	.25 / .50	25 - 50cm/s
Graphtec	45°	18-22	0	30
Roland GS-24	45°	190-210g	.25	30cm/s

**Note:** Always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/16" for lettering & logos.

[View Craft Cutter Settings](#)

