

CAD-CUT® Metallic Heat Transfer Vinyl

Application Instructions

1-Color Application Instructions

- Time:** 8-10 seconds
- Temperature:** 285°F/140°C
- Pressure:** Medium
- Peel:** Cold

Hotronix® 360 IQ™ Hat Press

- Time:** 45 seconds
- Upper:** 280°F
- Lower:** 320°F
- Pressure:** Medium
- Peel:** Warm/Cold
- Cover Sheet:** 1/8" Foam Pad

Care Instructions

Machine wash cold, inside-out, using mild detergent on delicate setting. Do not use bleach. Dry at a normal dryer setting on household machines. Do not dry clean.

Storage

Store in a cool and dry area around 65 to 70 degrees Fahrenheit with 50% relative humidity. Keep away from direct heat, sunlight and humidity. Recommended shelf life is one year.

Material/Fabric Compatibility

- 100% Cotton
- 100% Polyester
- Cotton/Poly Blends

Material Combination Instructions

Foreground material:

Select One

Background material:

Select One

Cutter Guidelines

Cutter	Blade	Force	Offset	Speed
Graphtec	45°	8-10	0	30cm/s
Roland	45°	60-90g	.25	30cm/s

Note: Always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/16" for lettering & logos.

[View Craft Cutter Settings](#)