CAD-CUT® Hologram Heat Transfer Vinyl

Application Instructions

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1 1-Color Application Instructions

Time:	10 - 15 seconds
Temperature:	320°F/160°C
Pressure:	Firm
Peel:	Cold

Hotronix® 360 IQ™ Hat Press

Time:	45 seconds
Upper:	280°F
Lower:	320°F
Pressure:	Medium
Peel:	Warm/Cold
Cover Sheet:	1/8" Foam Pad

Care Instructions

Machine wash inside-out using mild detergent.
Do not use bleach. Dry at a normal dryer setting on household machines. Do not dry clean.

Storage

Store in a cool and dry area around 65 to 70 degrees Fahrenheit with 50% relative humidity. Keep away from direct heat, sunlight and humidity. Recommended shelf life is one year.

Material/Fabric Compatibility

100% Cotton
100% Polyester
100% Preshrunk Cotton
Cotton/Poly Blends

Material Combination Instructions

Foreground material:

Select One ▾

Background material:

Select One ▾

Cutter Guidelines

Cutter	Blade	Force	Offset	Speed
GCC	45°/60°	90-150g/90-130g	.25 / .50	20 - 25 cm/s
Graphtec	45°	15-17	0	30cm/s
Roland GS-24	45°	140-160g	.25	30cm/s

⬇ View Craft Cutter Settings

Note: Always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/16" for lettering & logos.