

CAD-CUT® 3M™ Scotchlite™ 5807 Heat Transfer Vinyl

Application Instructions

1-Color Application Instructions

- Time:** 10-20 Seconds
- Temperature:** 325-350°F/165-177°C
- Pressure:** Firm
- Peel:** Hot

Care Instructions

Machine wash inside-out using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not dry clean.

Storage

Store in a cool and dry area around 65 to 70 degrees Fahrenheit with 50% relative humidity. Keep away from direct heat, sunlight and humidity. Recommended shelf life is one year.

Material/Fabric Compatibility

- 100% Cotton
- 100% Polyester
- 100% Preshrunk Cotton
- Cordura®
- Cotton/Poly Blends
- Lycra®/Spandex Blends
- Nylon

Material Combination Instructions

Foreground material:

Select One

Background material:

Select One

Cutter Guidelines

Cutter	Blade	Force	Offset	Speed
GCC	45°/60°	80g / 100-140g	.25 / .475	15 - 35 cm/s
Graphtec	45°	12-14	0	30
Ioline 100	45°	220g	.15	12:00
Ioline 300	45° / 60°	370g / 380g	.15	12:00
Roland GS-24	45	130-150g	.25	30cm/s