

CAD-CUT® Reflective II Heat Transfer Vinyl

Application Instructions

Application to Synthetic Fibers

Time: 10-12 seconds
Temperature: 290°F/143°C
Pressure: Medium (60 psi)
Peel: Hot

Application to Natural Fibers & Blends

Time: 10-12 seconds
Temperature: 302°F/150°C
Pressure: Medium (60 psi)
Peel: Hot

Care Instructions

Machine wash inside-out using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not dry clean.

Storage

Store in a cool and dry area around 65 to 70 degrees Fahrenheit with 50% relative humidity. Keep away from direct heat, sunlight and humidity. Recommended shelf life is one year.

Material/Fabric Compatibility

100% Cotton
100% Polyester
100% Preshrunk Cotton
Cotton/Poly Blends
Uncoated Nylon

Cutter Guidelines

Cutter	Blade	Force	Offset	Speed
Graphtec	45°	11-13	0	30cm/s
Roland	45°	70-90g	.25	30cm/s

Note: Always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/16" for lettering & logos.

 [View Craft Cutter Settings](#)
