

CAD-CUT® Fashion-FILM® Electric Heat Transfer Vinyl

Application Instructions

1-Color Application Instructions

Time: 15 seconds
Temperature: 320°F/160°C
Pressure: Medium
Peel: Hot

Hotronix® 360 IQ™ Hat Press

Time: 45 seconds
Upper: 280°F
Lower: 320°F
Pressure: Medium
Peel: Warm/Cold
Cover Sheet: 1/8" Foam Pad

Care Instructions

Machine wash inside-out using mild detergent.
Do not use bleach. Dry at a normal dryer setting on household machines. Do not dry clean.

Storage

Store in a cool and dry area around 65 to 70 degrees Fahrenheit with 50% relative humidity. Keep away from direct heat, sunlight and humidity. Recommended shelf life is one year.

Material/Fabric Compatibility

100% Cotton
100% Polyester
100% Preshrunk Cotton
Cotton/Poly Blends
Lycra®/Spandex Blends

Material Combination Instructions

Foreground material:

Select One

Background material:

Select One

Cutter Guidelines

Cutter	Blade	Force	Offset	Speed
GCC	45°/60°	100g/130g	.225 / .425	25 - 50 cm/s
Graphtec	45°	8-10	0	30
Ioline 100	45° / 60°	110g / 40g	.15 / .45	50%
Ioline 300	45° / 30°	160g / 165g	.15	25%
Roland GS-24	45°	80-100g	.25	30cm/s

Note: Always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/16" for lettering & logos.

[View Craft Cutter Settings](#)