

CAD-COLOR® Soft Foam Printable Heat Transfer Vinyl

Application Instructions

1-Color Application Instructions

Time:	15 seconds
Temperature:	302°F/150°C
Pressure:	45psi (3 to 4)
Peel:	Hot

Print/Cut Instructions

1. Print and cut your design in positive form on the media side of the material
2. Once dry, weed away excess material
3. Mask the weeded design, smoothing out any air bubbles
4. Lift the mask to expose the vinyl adhesive from the backing
5. Position the masked design on the garment for heat application

Material/Fabric Compatibility

100% Cotton
100% Polyester
Cotton/Poly Blends

Care Instructions

Machine wash cold inside-out using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not dry clean.

Storage

Store in room temperature around 68 degrees Fahrenheit with low humidity. Keep away from direct heat, sunlight and humidity. Recommended shelf life is one year.

Cutter Guidelines

Cutter	Blade	Force	Offset	Speed
Graphtec CE6000-60	45°	14	0	25cm/s
Roland GS-24	60°	160	0	25cm/s

Craft Cutter	Setting	Blade	Force	Speed
Cricut	Light Cardstock +	Fine-point Blade	287	N/A
Silhouette	Heat Transfer Flocked	9	33	5

Note: Always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/16" for lettering & logos.