

CAD-CUT® Soft Flock Heat Transfer Vinyl

Application Instructions

1 Application Instructions

Time: 15 seconds

Temperature: 311°F/155°C

Pressure: 55psi / 3 to 4

Peel: Warm

2 2-Color Application Instructions

Time: 10 seconds + 15 seconds

Temperature: 311°F/155°C

Pressure: 55psi / 3 to 4

Peel: Warm

Hotronix® 360 IQ™ Hat Press

Time: 45 seconds

Upper: 280°F

Lower: 320°F

Pressure: Medium

Peel: Warm/Cold

Cover Sheet: 1/8" Foam Pad

Care Instructions

Machine wash cold inside-out using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not dry clean.

Storage

Store in a cool and dry area around 65 to 70 degrees Fahrenheit with 50% relative humidity. Keep away from direct heat, sunlight and humidity. Recommended shelf life is one year.

Material/Fabric Compatibility

100% Cotton
100% Polyester
Cotton/Poly Blends

Cutter Guidelines

Cutter	Blade	Force	Offset	Speed
Graphtec	45°	12	N/A	25mm/s
Roland GS-24	45°	80gf	.250mm	30mm/s
Silhouette Cameo 3	Deep cut	33	0	5
Cricut Explore Air	Deep cut	Vinyl +	N/A	N/A

Note: Always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/16" for lettering & logos.

[View Craft Cutter Settings](#)