

CAD-CUT® Glow Heat Transfer Vinyl

Application Instructions

1-Color Application Instructions

- Time:** 10-15 seconds
- Temperature:** 305°F/152°C
- Pressure:** Medium
- Peel:** Warm

Care Instructions

Machine wash inside-out using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not dry clean.

Storage

Store in a cool and dry area around 65 to 70 degrees Fahrenheit with 50% relative humidity. Keep away from direct heat, sunlight and humidity. Recommended shelf life is one year.

Material/Fabric Compatibility

- 100% Cotton
- 100% Polyester
- 100% Preshrunk Cotton
- Cotton/Poly Blends

Material Combination Instructions

Foreground material:

Select One

Background material:

Select One

Cutter Guidelines

| Cutter | Blade | Force | Offset | Speed |
|--------------|---------|----------------|-----------|--------|
| GCC | 45°/60° | 70-110g/40-90g | .25 / .50 | 30cm/s |
| Graphtec | 45° | 8-10 | 0 | 30 |
| Roland GS-24 | 45° | 60-90g | .25 | 30cm/s |

Note: Always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/16" for lettering & logos.

[View Craft Cutter Settings](#)