

CAD-CUT® Chalkboard Heat Transfer Vinyl

Application Instructions

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- Time:** 15 seconds
- Temperature:** 275°F/135°C
- Pressure:** Medium (45 psi)
- Peel:** Warm

Care Instructions

Machine wash inside-out using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not dry clean.

Storage

Store in a cool and dry area around 65 to 70 degrees Fahrenheit with 50% relative humidity. Keep away from direct heat, sunlight and humidity. Recommended shelf life is one year.

Material/Fabric Compatibility

- 100% Cotton
- 100% Polyester
- Cotton/Poly Blends

Cutter Guidelines

Cutter	Blade	Force	Offset	Speed
Graphtec	45°	8-10	0 mm	30cm/s
Roland GS-24	45°	70-90	.25	30cm/s

Note: Always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/16" for lettering & logos.

 [View Craft Cutter Settings](#)