

# CAD-CUT® UV Shift Heat Transfer Vinyl

## Application Instructions

### 1-Color Application Instructions

- Time:** 10-12 seconds
- Temperature:** 302°F/150°C
- Pressure:** Medium (45 psi)
- Peel:** Hot

### Care Instructions

Machine wash warm.  
Do not use bleach. Tumble dry, low heat on household machines. Cool iron, no steam. Do not dry clean.

### Storage

Store in a cool and dry area around 65 to 70 degrees Fahrenheit with 50% relative humidity. Keep away from direct heat, sunlight and humidity. Recommended shelf life is one year.

### Material/Fabric Compatibility

- 100% Cotton
- 100% Polyester
- Cotton/Poly Blends

### Material Combination Instructions

Foreground material:  

Select One

Background material:  

Select One

### Cutter Guidelines

Cutter	Blade	Force	Offset	Speed
Roland GS-24	45°	60-100g	.25	30cm/s
Graphtec	45°	8	0	30cm/s
Cricut Maker	Fine-Point	N/A	Everyday Iron-On (118)	N/A
Silhouette Cameo 4	Autoblade	13	Heat Transfer Smooth	8

**Note:** Always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/16" for lettering & logos.

[View Craft Cutter Settings](#)