

A MATERIAL THAT PERFORMS ON PERFORMANCE WEAR

STAHL'S CAD-CUT® PREMIUM PLUS™

GREAT FOR:

- ▶ Performance Wear
- ▶ Low-temp Applications
- ▶ Soft & Lightweight Finish

STAHL'S CAD-CUT® Premium Plus™ is specifically engineered for today's popular athletic and performance fabrics. The low temp application ensures there are no scorch marks on heat-sensitive fabrics. Once heat applied, it has a soft and lightweight feel.

HIGH STRETCH & REBOUND

Featuring superior stretch and rebound, Premium Plus™ can keep up with the most strenuous movements on garments while retaining its original shape and composition.

GREAT FOR:

- Base layer compression shirts
- Fitness and athleisure apparel
- Volleyball uniforms
- Wrestling singlets
- Reversible basketball jerseys

LOW-TEMP APPLICATION

Premium Plus™ can be heat applied as low as 280°F, which means decorating and personalizing spandex, Lycra®, or other heat sensitive fabrics can be done without a heat press box or scorching.

SOFT & LIGHTWEIGHT

Once heat applied, Premium Plus™ is extremely soft and lightweight making it the perfect choice for performance wear. The decoration should be able to move with garment.

"I use it for a lot of baseball teams. A lot of the travel teams for the numbers on the back because it's lightweight, and kids can't feel it on there, and it doesn't get super hot."

— Jeff Dillard, Dugout Sports

PRODUCTION FLEXIBILITY

Available on a high tack or low tack carrier to fit your design and production needs. The high tack carrier is great for weeding fine details and has a hot peel to prevent designs from distorting on stretchy fabrics. The low tack carrier is ideal for easy weeding of large designs, like names or numbers and features a warm peel.



Expect the Best from CAD-CUT® Heat Transfer Materials

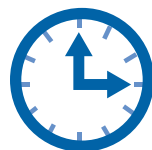
By the yard or by the roll, you're buying STAHL'S CAD-CUT® Premium Plus™ from your local Master Distributor, ensuring genuine STAHL'S products with the fastest delivery and at the best price.

MATERIAL DETAILS

CUTTING GUIDELINES

Cutter	Blade	Force	Offset	Speed
Graphtec	45°	9-11	0	20 cm/s
Roland® DG	45°	90-110g	.25	20 cm/s

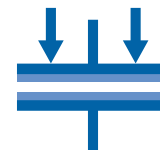
HEAT APPLICATION INSTRUCTIONS



8-12 SECONDS



280-300°F /
138-149°C



MEDIUM
PRESSURE



LOW TACK
PEEL WARM
HIGH TACK
PEEL HOT

COLORS

WHITE 7541 U	GRAY Cool Gray 8 U	CHARCOAL 425 C	BLACK 426 C	MAIZE 7408 C	GOLD 7408 U	OLD GOLD 146 U	ORANGE 7579 C	TEXAS ORANGE 7586 C	RED 7622 C
BURGUNDY 195 C	MAROON 7645 C	PINK 2043 C	MEDIUM PINK 507 C	FUCHSIA 207 U	PURPLE 7679 C	CAROLINA BLUE 283 C	COLUMBIA 646 C	CYAN 7689 C	ROYAL 7687 C
UNIVERSITY BLUE 2378 C	NAVY 4280 C	BAHAMA BLUE 2227 C	TEAL 2403 U	APPLE GREEN 363 C	KELLY 349 C	DARK GREEN 553 C	CAMEL 4047 C	MEDIUM BROWN 7589 C	BROWN Black 7 C
NEON YELLOW 388 U	NEON ORANGE 2013 U	NEON PINK 211 U	NEON BLUE 2995 U	NEON GREEN 7488 C	METALLIC SILVER Cool Gray 5 C	METALLIC GOLD 465 C			

Go online to see the most up-to-date color offerings.