CAD-CUT® Soft Foam Heat Transfer Vinyl

Application Instructions

1-Color Application Instructions

Time:	15 seconds
Temp:	300°F / 150°C
Pressure:	3-4 Light/Medium (32 psi)
Peel:	Cold

2-Color Application Instructions

Time:	15 seconds per layer
Temperature:	300°F / 150°C
Pressure:	Medium (45 psi)
Peel:	Warm

Hotronix® 360 IQ™ Hat Press

Time:	45 seconds
Upper:	280°F
Lower:	320°F
Pressure:	Medium
Peel:	Warm/Cold
Cover Sheet:	1/8" Foam Pad

Care Instructions

Machine wash cold inside-out using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not dry clean.

Storage

Store in a cool and dry area around 65 to 70 degrees Fahrenheit with 50% relative humidity. Keep away from direct heat, sunlight and humidity. Recommended shelf life is one year.

Material/Fabric Compatibility

100% Cotton
100% Polyester
Cotton/Poly Blends

Cutter Instructions

Cutter	Blade	Force	Offset	Speed
Graphtec	45°	24-26	0	30cm/s
Roland GS-24	60°	70-90g	.5	30cm/s
Silhouette Cameo 3	Deep cut	33	0	5

View Craft Cutter Settings

Note: Always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/16" for lettering & logos.

When cutting Soft Foam, we recommend that you extend your blade more than usual to slightly more than the thickness of a credit card. Remember to re-set your blade to normal exposure after cutting this material.