

# FULL COLOR, FULL-STRETCH MATERIALS

## SUPERTEK® PRINTABLE VINYL

### GREAT FOR:

- ▶ Stopping Scorching
- ▶ Inhibiting Dye Migration
- ▶ Sticks to Almost Anything

With CAD-COLOR® SuperTEK® Sublistop™ and CAD-COLOR® SuperTEK® Opaque, you can create full-color designs that stick to almost any fabric. SuperTEK® materials were engineered to be applied to a wide range of fabrics at a lower temperature to prevent scorch marks. The soft, lightweight feel makes it perfect for garments that have stretch such as Lycra®/spandex and nylon.

### ADHESIVE THAT STICKS TO ALMOST ANYTHING

This high-tech material includes STiX2™ adhesive that make it possible to apply to all types of garments, plus accessories like beverage coolers, umbrellas, padfolios, computer bags, etc.

### CHOOSE SUPERTEK® SUBLISTOP™ TO BLOCK DYE MIGRATION

When heating dark polyester garments the inks from the fabric come through the transfer changing its color. The charcoal-based lining on Sublistop™ inhibits the sublimated dyes from bleeding through.

### CHOOSE SUPERTEK® OPAQUE FOR DARK GARMENTS

Create vibrant transfers for dark garments with this opaque vinyl film. With excellent stretch and rebound and a low application temperature, it's perfect for stretchy, heat-sensitive performance fabrics. The garment color won't show through with this full opacity vinyl.



# Expect the Best from CAD-COLOR® Heat Transfer Materials

By the yard or by the roll, you're buying STAHL'S CAD-COLOR® SuperTEK™ from your local Master Distributor, ensuring genuine STAHL'S products with the fastest delivery and at the best price.



## MATERIAL DETAILS

### CUTTING GUIDELINES

#### *SUPERTEK® SUBLISTOP™*

Cutter	Blade	Force	Offset	Speed
Roland® DG	45°	80-100g	.25	30 cm/s

#### *SUPERTEK® OPAQUE*

Cutter	Blade	Force	Offset	Speed
Roland® DG	45°	70-90g	.25	30 cm/s

### PRINT/CUT INSTRUCTIONS

1. Print and cut your design in positive form on the media side of the material
2. Once dry, weed away excess material
3. Mask the weeded design, smoothing out any air bubbles
4. Lift the mask to expose the vinyl adhesive from the backing
5. Position the masked design on the garment for heat application

**Note:** Solutions® Mask suggested for use with SuperTEK® products.

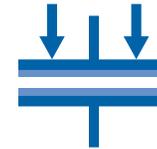
### HEAT APPLICATION INSTRUCTIONS



**TACK  
5 SECONDS**



**280–300°F /  
138–150°C**



**MEDIUM  
PRESSURE**



**PEEL WARM,  
COVER AND SEAL  
5 SECONDS**