

THIN, STRETCHABLE, & PRINTABLE – FOR LIGHT OR DARK GARMENTS

# STAHL'S CAD-COLOR® SOFT OPAQUE II

## GREAT FOR:

- ▶ Full Color on Light & Dark Garments
- ▶ Semi-matte, Thin, Opaque Finish
- ▶ Fast Production

CAD-COLOR® Soft Opaque II is the super soft, thin printable heat transfer vinyl for vivid colors and a soft finish even on dark substrates. This material quickly applies at a low temperature to prevent scorching and features an incredible fast dry time! Soft Opaque II is designed for easier masking, quick production, and a feel that customers will love.

## THIN & STRETCHY

Soft Opaque II is thin and stretchy for a final application that won't weigh down even the softest, stretchiest material.

## EXCELLENT OPACITY

CAD-COLOR® Soft Opaque II is as thin and stretchable as SupertEK® Matte Clear, but allows for vivid color even on dark garments – not just white or light colored substrates.

## FAST PRODUCTION

Unlike our other printable CAD-COLOR® products, Soft Opaque II has a one step, low temperature, fast application time. A hot peel means less waiting and more production.



# Expect the Best from CAD-COLOR® Heat Transfer Materials

By the yard or by the roll, you're buying STAHL'S CAD-COLOR® Soft Opaque II from your local Master Distributor, ensuring genuine STAHL'S products with the fastest delivery and at the best price.



## MATERIAL DETAILS

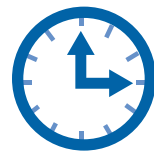
### CUTTING GUIDELINES

Cutter	Blade	Force	Offset	Speed
Roland® DG	45°	50g	.25	20 cm/s

### PRINT/CUT INSTRUCTIONS

1. Print and cut your design in positive form on the media side of the material
2. Once dry, weed away excess material
3. Mask the weeded design, smoothing out any air bubbles
4. Lift the mask to expose the vinyl adhesive from the backing
5. Position the masked design on the garment for heat application

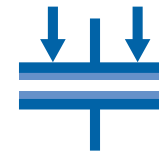
### HEAT APPLICATION INSTRUCTIONS



5-7 SECONDS



250°F / 121°C



MEDIUM  
PRESSURE



PEEL HOT